Qty:

Thursday, 16/08/2007 10:31:07 AM

Linda Lacelle User

## **Process Sheet**

Customer Jok Number : CU-DAR001 Dart Helicopters Services

: 34004

**Estimate Number** 

: 11065 : NIA

P.C. Number This Issue

: 16/08/2007

S.O. No. : N/A

: 29351

Type

: SMALL /MED FAB

**Part Number** 

**Drawing Name** 

: D2944

: N/A

: LUG

**Drawing Number** 

: D2944 REV A

Project Number

: A **Drawing Revision** : NIA Material

**Due Date** 

: 30/08/2007

20 Um:

Each

Previous Run Written By

Prsht Rev.

First Issue

Checked & Approved By

Comment

Reformat; Added Step 6

06,07.21 wateriet

**Additional Product** 

Jot Number:



Seq. #:

1.0

**Machine Or Operation:** 

Description:

6061-T6 Bar .178" x 4.0"

Comment: Qty.:

0.2581 f(s)/Unit Total: 5.1618 f(s)

6061-T6 Bar .178" x 4.0"

Material: 6061-T6 (QQ-A-250/11) 0.188" thick

Identify for D2944

Batch: M103386

B 07-08-18

2.0

WATER JET



FLOW WATER JE



Comment: FLOW WATER JET

1-Cut as per Dwg D2944

Dwg Rev: /

B 07-08-18

Prog Rev:

2-Deburr if necessary



3.0

QC2

B 07-08-18



PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



5.0

PACKAGING 1

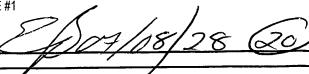
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dage 1

Form: rprocess

W/O:	***	WORK ORDER CH	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
•									
Part No	·	PAR #: Fault Category:	NCR: Yes	No DQ	A: 🅰	Date: 💇	10912g		

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:			WORK ORDE	R NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B				Anneous			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto			
						;					
								<u>ن</u>			

NOTE: Date & initial all entries

Dất a:

Thursday, 16/08/2007 10:31:07 AM

User:

Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LUG** 

Job Number: 34004

Part Number: D2944

ob Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



J. 88 29

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No		PAR #: Fault Category:	NCR: Yes	No DO	Δ.	Date:				

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

		WORK ORDE	ER NON-CONFORMAN	CE (NCR)	E (NCR)						
	Description of NC		Corrective Action Section B				Annasial				
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector				
	·										
			•								
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Corrective Action Section B Initial Action Description Sign &	STEP   Description of NC   Initial   Action Description   Sign & Verification   Section C	STEP Description of NC Corrective Action Section B Verification Approval Section A Chief Eng				

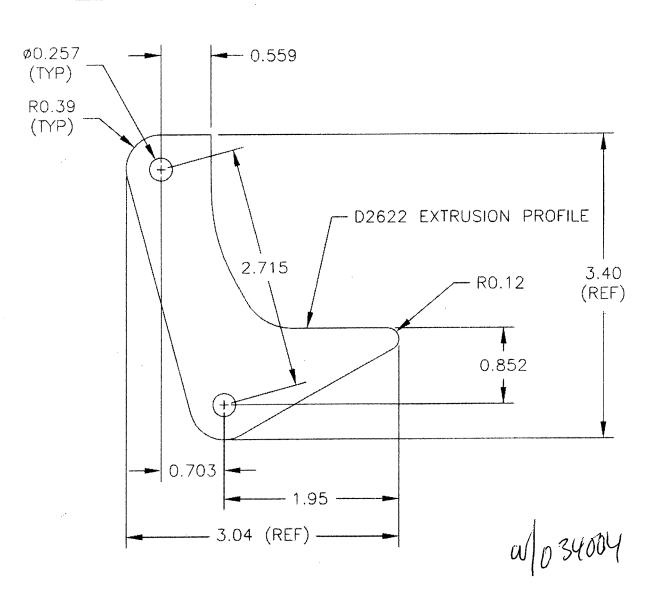
NOTE: Date & initial all entries





DESIG	P	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CAN	
CHECK	(EO	APPROVED	DRAWING NO.	REV. A
	H	1	D2944	SHEET 1 OF 1
DATE			TITLE	SCALE
99.1	2.13		STEP MOUNTING PLATE	1:1
Α		99.12.13	NEW ISSUE	

RELEASED



MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

DART AEROSPACE LTD	Work Order:	34004
Description: LuG	Part Number:	D2944
Inspection Dwg: 7944 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
726. D	1006 - 3001	,358	×			
(SS9. 702)	7010	P22,	¥			
3,00	7- ,030	,304	¥			
1852	1/010	,857	<del>}</del> ⁄			
2.715	4/010	2.715	*			
1.95	1/- 1030	1.95	34			
		•				
		- the Att to the				
				,		
	·	·				

Measured by:	R	Audited by:	Cis .	Prototype Approval:	.4 /	12	
Date:	67-08-18	Date:	07/06/00	Date:	W	[17]	
			- · · · · ·				

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

